RECEIVED
CENTRAL FAX CENTER
NOV 14 2006

IN THE SPECIFICATION:

Please amend the following paragraphs as indicated. No new matter is introduced.

[0050] As shown in Figure 7, the process begins by selectively depositing rapidly solidifying support material (step 700). Figure 8A illustrates that according to the present alternative embodiment, the support material voxels (800) are selectively deposited with a high precision operating dispenser into a containment structure (805) configuration. The interior surface of the containment structure (~~113; Fig. 2~~ 805) forms the surface that defines and contains the object build material (810). The support material voxels (800) may be linearly placed or deposited as a number of vertically stacked voxels to form a number of perimeter structures that may be connected to contain the build material (810). Additionally, the containment structure may be one or multiple voxels thick.

[0052] Once the containment structures (805) are formed, the build material (810) may be dispensed within the containment structures (step 710; Fig. 7). Figure 8A illustrates a containment structure (~~113~~ 805) according to one exemplary embodiment. The build material (810) may be dispensed by any number of material dispensers operating as a low precision dispenser including, but in no way limited to, an inkjet print head, a piezoelectric print head, a thermal inkjet print head, a continuous jet print head, a valve jet print head, or a syringe mechanism.